

| Course Unit | Chemical Process Simulation | | | Field of study | Process Simulation, Control and Optimization | |
|------------------|-----------------------------|---------------|--|---|---|---|
| Master in | Chemical Engineering | | | School | School of Technology and Management | |
| Academic Year | 2023/2024 | Year of study | 1 | Level | 2-1 | ECTS credits 6.0 |
| Туре | Semestral | Semester | 2 | Code | 6362-756-1204-00-23 | |
| Workload (hours) | 162 | Contact hours | T 15 TP T - Lectures; TP - Lectures a | - PL 45 T and problem-solving; PL - Problem- | C - S - solving, project or laboratory; TC | Fieldwork; S - Seminar; E - Placement; OT - Tutorial; O - Other |
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Name(s) of lecturer(s)

Hélder Teixeira Gomes

Learning outcomes and competences

- At the end of the course unit the learner is expected to be able to: 1. Interpret processes data and recognize software used in the modelling and simulation of chemical processes 2. Demonstrate knowledge about process diagrams, process variables and degrees of freedom analysis. Recall the balance components 3. Develop dynamic and steady-state process models 4. Apply informatic tools of general use in the resolution of modelling and simulation problems in chemical engineering 5. Apply commercial simulation software to simulate and analyse processes involving separations 6. Apply commercial simulation software to simulate and analyse processes involving separations 5. Apply commercial simulation software to simulate and analyse processes involving separations

- 7. Apply commercial simulation software to simulate, analyse and optimize chemical engineering processes

Prerequisites

- Before the course unit the learner is expected to be able to: 1. Demonstrate strong knowledge on engineering and speciality science fundamentals 2. Demonstrate strong knowledge on mass and energy balances 3. Demonstrate strong knowledge on optimization methods

- 4. Demonstrate strong knowledge on the use of informatic tools

Course contents

Importance and potentialities of the modeling and simulation of chemical engineering processes. Identification of software used in the modeling and simulation of chemical processes. Application of general use software in the resolution of modeling and simulation of chemical engineering problems. Application of commercial software in the simulation, analysis and optimization of chemical engineering processes.

Course contents (extended version)

- 1. Introduction
 - The importance and potentialities of the modeling and simulation of chemical engineering processes Software used in the simulation of chemical processes
- 2. Basic concepts Basic concepts
 Modeling fundamentals: general aspects and modeling procedures in chemical engineering processes
 Formulation of dynamic models: transient and steady states
 Balance components: accumulation, convection, diffusion, interfacial transport, chemical reaction
 Other relations/correlations needed in the modeling of chemical processes
 Material balances
- Material balances
 Energy balances
 Momentum balances
 Adimensionalization of variables
 Modeling and simulation of chemical engineering processes
 Simulation of processes described by partial differential equations
 Modeling and simulation of tubular reactors
 Plug-flow tubular reactor
 Tubular reactor with axial dispersion
 Energy balances in tubular reactors
 Simulation of chemical engineering processes using commercial simulators
 Process diagrams
 - Process diagrams
 Process variables

 - Mass, energy and momentum balances
 Commercial simulators

 - Definition of thermodynamic properties and components package
 Installation and definition of streams
 - Mixture processes Reactors
- Recycle and purge
 Implementation of the Case Studies tool
- Simulation of separation processes using commercial simulators

 Separation columns

 - Simulation of a distillation column
 Definition of specifications

 - Determination of temperature and composition profiles
 Liquid-liquid extraction processes
- Simple extractor processes Simple extractor Multiple stage extraction processes Extraction in column Application of SET and ADJUST functions
- Energetic integration and optimization in chemical processes using commercial simulators

 Heat exchangers

 - Energy integration in distillation columns
 Objective function and restrictions

 - Optimization methods
 Implementation of the Optimizer function
 Profit and production maximization

Recommended reading

1. W. D. Seider, J. D. Seader, D. R. Lewin, Product and Process Design Principles: Synthesis, Analysis and Evaluation, John Wiley & Sons, 2nd Edition, 2004

Recommended reading

- C. A. Silebi, W. E. Schiesser, Dynamic Modeling of Transport Process Systems, Academic Press, 1992
 J. Ingham, I. J. Dunn, E. Heinzle, J. E. Prenosil, Chemical Engineering Dynamics. An Introduction to Modeling and Computer Simulation, Wiley-VCH, 2nd Completely Revised Edition, 2000
 R. G. E. Franks, Mathematical Modeling in Chemical Engineering, John Wiley & Sons, 1967

Teaching and learning methods

Theoretical-practical classes: exposition of modeling and simulation concepts and techniques, and of typical chemical engineering case studies. Practical classes: supervised resolution of modeling and simulation problems using computational tools. Non-contact period: study of subjects and resolution of chemical engineering modeling and simulation problems.

Assessment methods

- 1. Alternative 1 (Regular, Student Worker) (Final) Practical Work 30% Intermediate Written Test 30% Final Written Exam 40%
- Alternative 2 (Regular, Student Worker) (Supplementary, Special)

 Final Written Exam 100%

 Alternative 3 (Student Worker) (Final, Supplementary, Special)

 Final Written Exam 100%

Language of instruction

English

Electronic validation

| Hélder Teixeira Gomes | Simão Pedro de Almeida Pinho | José Carlos Rufino Amaro | | | |
|-----------------------|------------------------------|--------------------------|--|--|--|
| 01-03-2024 | 01-03-2024 | 02-03-2024 | | | |